

# viscose

Innovators in Caps, Capsules & Closures





Established **1892** — Manufacturer and distributor of caps, capsules, closures, seals and shrink sleeving.

### Flat Plastic Caps

Viscose's plastic bottle closure, is a one piece closure, made from Polyethylene (HDPE) compression moulding 144 Knurls, with plug and vertical side sealing for non returnable PET bottles cap weight 2,77 + 0.05g. Plug-seal suitable for 7g / litre carbonation. 28mm, for 1810 neck finish, Wide range of Standard colours and can be printed up to 3 colours.



Size	Closure Type	Seal Type	Colour
28mm PCO/BPF	1810	Bore	All colours available

### Crowns

Viscose supplies 26 mm single-use crown caps in E1E1 and TFS (tin free steel) for aluminium and glass containers. The 26mm E1E1 caps and TFS caps are available as pry offs and twist offs- ensuring the highest seal pressure and the best tightness for a wide range of still and carbonated drinks. Our 26mm crown caps are available (PVC free) standard compound for beer (white), O<sup>2</sup> absorbing compound (white), standard compound for water (transparent) Available in a variety of colours and the possibility to be printed with customer specific branding.



Size	Liner	Colours
26mm	Moulded	All
26mm	PVC free moulded liner	All

## The History of Viscose

1892

Process discovered by Charles Frederick Cross



1916

Factory built in Bromley – delayed because of the 1st world war – completed in 1920



1951

Joined venture formed with American Company, the viskring corporation of Chicago

1969

Viskproof capsules developed

1902

Viscose development corporation founded

1948

Work begun on the Swansea Factory and production moved from Bromley



1970

Viscose started to supply Aluminium ROPP's

120 years in the making...

## Sports Caps

Viscose's 3 piece PushPull sports closure fits onto a PCO 1810 & 1881 neck finish. The HDPE made pourer is equipped with a bore seal and a moulded tamper evidence band which assures the integrity of the product. The PE made LLDPE slide is easy to pull-up for drinking after the PP made dust cover has been opened by breaking its moulded tamper evidence bridges. The dust cover is furnished with venting holes. Suitable for PET bottles, screw on, with neck diameters of 28mm, 30mm & 38mm and cold filling. Wide range of colours available



Size	Closure Type	Seal Type	Colour	Spout Colours
28mm Push/Pull	1810 & 1881	Bore	All colours	All colours
30mm Push/Pull	1810	Bore	All colours	All colours
38mm Push/Pull	1810	Bore	All colours	All colours

## Heat Shrink Capsules

Heat shrink capsules provide a simple and cost-effective overseas for a wide range of products. The skirt is made from PVC or PET and may be printed with designs in up to eight colours, plus hot-foil. Perforations and tear-tabs can be added to simplify removal. Topfoils are aluminium which can be printed to match the skirt and embossed with text, logos and emblems.



Dimensions: Top diameter: 20 – 46mm

Height: 25 – 80mm

Capsules can be supplied to fit unusually shaped containers.

## Poly laminate Capsules

Poly laminate capsules have a high visual and tactile impact providing a highly competitive alternative to capsules made from tin and with far greater decorative potential than tin.

The skirt is made from a multi-laminate of Aluminium and PE (polyethylene) and the top foil is aluminium.



**1980**

Viscose started to supply Aluminium crowns

**1987**

PVC Shrink Sleeve started in Viscose's head office in Crawley

**1990**

Decision made to build own plant in Swansea, which housed manufacturing of the company, i.e. shrink sleeving and cellulose and these remain on site today

**2005**

Flat and sports caps introduced into product portfolio

**2011**

Company sold to Finance Wales and management buy in

**1973**

Viscose development company became the holding company & Sponcel Ltd became Viscose Group Ltd.

**1985**

First management buyout – bought the cellulose process from Spontex

**1991**

PVC Shrink sleeve moved to Swansea Manufacturing Site

**1998**

Second management buyout

Management move could lead to expansion  
**Company buy-out secures jobs future**

A MANAGEMENT BUY-OUT... By CHRIS PURVIS... "The local plant..."

**2014**

Viscose today are suppliers & manufacturers of plastic closures, sports caps, flat caps, aluminium ROPP, crowns, capsules in PVC & poly laminate, shrink sleeves & secondary seals.

## Aluminium ROPP

Viscose's screw closures are perfect for Pilfer Proof and reseal ability, ensuring integrity of product. Ideal for both reusable and reseal able bottles.

- LC & PP
- GD (gas tight) Closures
- LCW (Long Cap Wine)

Suitable for alcoholic, non alcoholic, still carbonated and hot fill, custom designed, glossy, semi glossy, matte, hot foil, embossed, stamping finishes, tamper and bespoke orders.

A variety of colours, sizes and liners

- EPE Faced Saranex Line
- EPE Liner
- PVC Compound Liner
- PVC Free Liner
- Pourer Insert
- NRF (Non Refillable) Insert



Size	Closure Type	Colours
18 x 12 ROPP	EPE	All colours
20 x 12 ROPP	EPE	All colours
22 x 15 ROPP	EPE	All colours
22 x 15 ROPP	EPE SARANEX	All colours
22 x 30 ROPP	EPE	All colours
25 x 43 ROPP	EPE	All colours
28 X 15 ROPP	COMPOUND	All colours
28 x 18 ROPP	EPE	All colours
28 x 18 ROPP	COMPOUND	All colours
28 x 38 ROPP	EPE	All colours
30 x 35 ROPP	EPE	All colours
30 X 60 ROPP	EPE	All colours
30 X 60 ROPP	EPE FACED SARANEX	All colours
30 X 60 ROPP	COMPOUND	All colours
31.5 X 18 ROPP	EPE	All colours
31.5 X 18 ROPP	COMPOUND	All colours
31.5 X 24 ROPP	EPE	All colours
31.5 X 24 ROPP	POURER INSERT	All colours
31.5 X 24 ROPP	COMPOUND	All colours
31.5 X 44 ROPP	EPE	All colours
31.5 X 44 ROPP	POURER INSERT	All colours

### Other products from Viscose:

- Biodegradable Secondary Seals • Shrink Sleeves • PVC / PLA / PET tubing •
- Cut bands & Preforms • Experts in tamper evidence. •

# viscose

Innovators in Caps, Capsules & Closures



Viscose Closures Ltd, Ferryboat Close  
Swansea Enterprise Park  
Swansea SA6 8QN UK

Tel: +44(0)1792 796393

Fax: +44(0)1792 1792 762085

Email: sales@viscose.co.uk

Viscose

@viscoseclosures

Viscose Closures

[www.viscoseclosures.com](http://www.viscoseclosures.com)